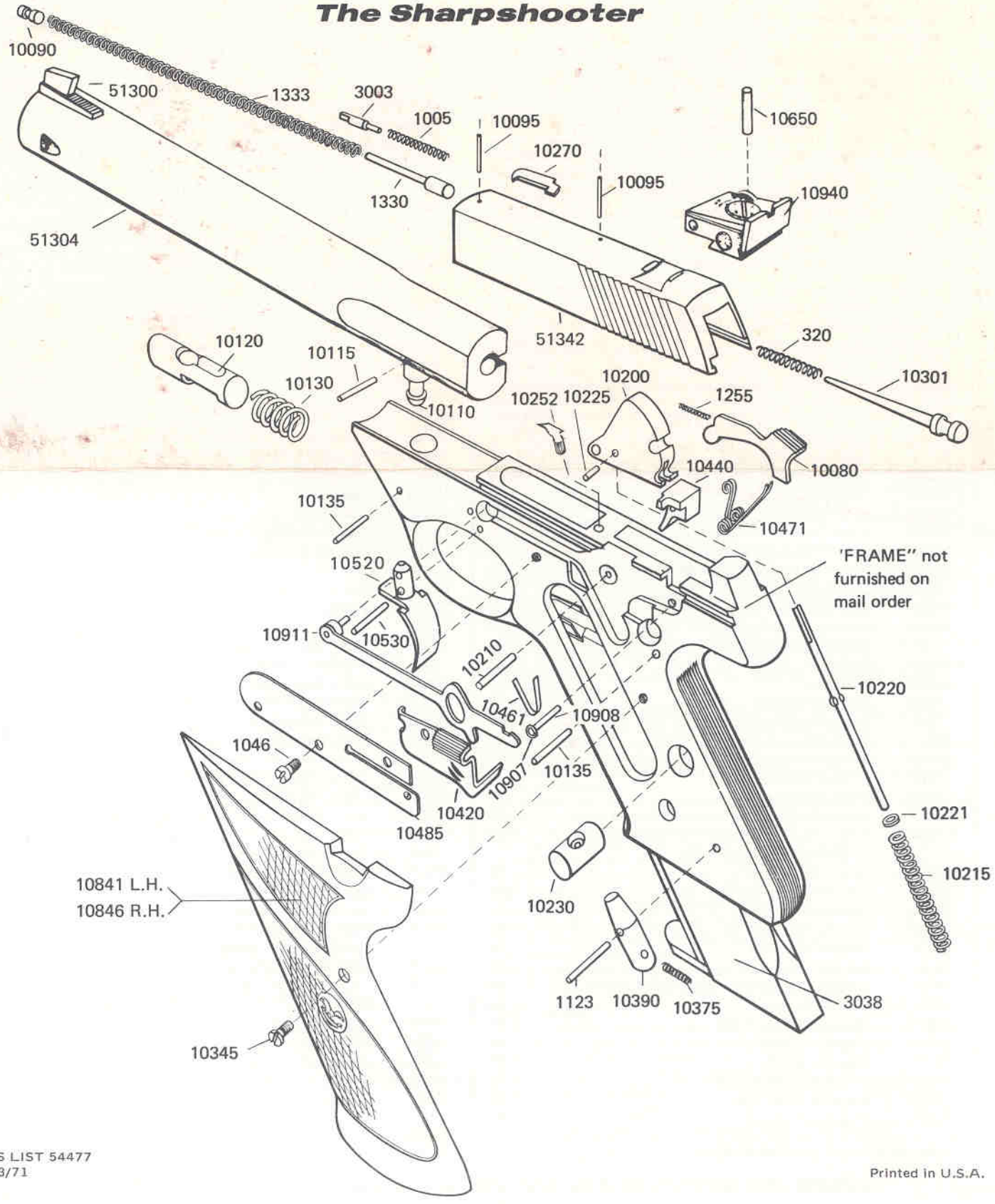
HIGH STANDARD SPORTING FIREARMS

THE LEISURE GROUP, INC. • 1817 DIXWELL AVENUE, HAMDEN, CONN. 06514 • TEL.: (203) 248-5531

PARTS PRICE LIST - .22 CALIBER MODEL

The Sharpshooter



PARTS LIST 54477
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Printed in U.S.A.

HIGH-STANDARD

The Sharpshooter

.22 CALIBER SEMI-AUTOMATIC PISTOL

PARTS LIST AND PRICES

(Prices Subject to Change Without Notice)

HOW TO ORDER REPAIR PARTS

The following information must be furnished when ordering replacement parts:

1. Model Name and Series Number
2. Serial Number
3. Number and Name of Parts

MINIMUM ORDER $2.00

Due to the large amount of clerical and detail work connected with the processing of each shipment, it is necessary to charge a minimum of $2.00 for each order when the normal value is below $2.00. If you wish, order extra parts to make up the minimum charge.

PAYMENT

All parts shipments will be made by Parcel Post C.O.D. unless advance remittance is made. PLEASE DO NOT SEND CASH OR STAMPS. CHECKS, MONEY ORDERS OR DRAFTS ARE ACCEPTABLE AND WILL SAVE YOU C.O.D. CHARGES.

FACTORY SERVICE

If parts are to be fitted at the factory, send firearms marked for the attention of our SERVICE DEPARTMENT, furnishing complete and specific repair instructions.

In cases where repair cost exceeds $15.00 an estimate will be forwarded for your approval before work is started.

When parts and labor charges are $15.00 or less, the gun will be repaired immediately to save time. A MINIMUM of $8.50 will be charged on servicing firearms at the factory.

All repaired guns will be returned on a C.O.D. basis. Please do not send cash, check or money order.

PISTOL SHIPPING INSTRUCTIONS

BONAFIDE DEALERS IN FIREARMS are permitted by postal regulations to send pistols to the factory by Parcel Post. INDIVIDUALS are not permitted to mail firearms and we recommend shipment by railway express.

All shipments to factory must be prepaid.

PART NO.	DESCRIPTION	RETAIL PRICE EACH
†10175	Anti-Backlash Screw	$ .55
51304	Barrel Assembly - 5½"	18.00
†10110	Barrel Stud	1.10
†10115	Barrel Stud Pin	.35
10120	Barrel Takedown Plunger	2.75
10135	Barrel Takedown Plunger Pin	.35
10130	Barrel Takedown Plunger Spring	.35
1333	Driving Spring	.35
10090	Driving Spring Plug	.35
10095	Driving Spring Plug Pin	.35
1330	Driving Spring Plunger	.80
†10252	Ejector	.80
10270	Extractor	.85
3003	Extractor Plunger	.35
1005	Extractor Spring	.35
10301	Firing Pin	1.40
10095	Firing Pin Retaining Pin	.35
320	Firing Pin Spring	.35
1098	Front Sight Screw	.35
51333	Grip, R.H. Side (sold only in matching pairs)	2.00
51334	Grip, L.H. Side (sold only in matching pairs) (Includes Grip Screw (2)	2.00
10345	Grip Screw (2)	.70
†10200	Hammer	3.50
10210	Hammer Pin	.35
10220	Hammer Strut	.85
10225	Hammer Strut Pin	.35
10221	Hammer Strut Ring	.35
10230	Hammer Strut Anchor Pin	.60
10215	Hammer Spring	.35
3038M	Magazine (.22 L. Rifle)	5.50
1524	Magazine Button	.35
10390	Magazine Catch	1.40
10375	Magazine Catch Spring	.35
1123	Magazine Catch Pin	.35
10365	Magazine Follower	1.40
1120	Magazine Spring	$ .70
51830	Medallion	.70
†10420	Safety	2.00
†10440	Sear	3.10
10461	Sear Bar Spring	.35
†10911	Sear Bar & Trigger Pull Pin Assy.	1.70
10908	Sear Pin	.35
10907	Sear Pin Retaining Ring	.35
10471	Sear Spring	.55
10135	Sear Spring Pin	.35
10485	Side Plate	.55
1046	Side Plate Screw	.35
51300	Sight, Front (low) - 5½" Bbl.	2.25
51301	Sight, Front (high) - 5½" Bbl.	2.25
10690	Sight, Crossmember	.70
10695	Sight, Elevation Ball (2)	.55
10665	Sight, Elevation Detent Plunger	.55
10654	Sight, Elevation Plunger	.55
10660	Sight, Elevation Screw	1.70
10657	Sight, Elevation Spring (2)	.35
10646	Sight, Leaf	5.00
10680	Sight, Leaf Pivot Pin	.35
10941	Sight, Rear, Adjustable	15.00
10640	Sight, Rear Base	4.00
10650	Sight, Retaining Pin	.35
10687	Sight, Windage Detent Plunger	.55
1255	Sight, Windage Detent Plunger Spring	.35
10670	Sight, Windage Screw	1.70
10675	Sight, Windage Spring	.35
51342	Slide	15.00
51343	Slide Assy., Complete (w/o Rear Sight)	19.50
10080	Slide Lock Lever	1.70
1255	Slide Lock Spring	.35
†10520	Trigger	2.25
10530	Trigger Pin	.35

(†) Requires fitting by qualified gunsmith.

CAUTION: FOR SAFETY'S SAKE DO NOT ATTEMPT TO REPAIR PISTOLS WITHOUT RECEIVING RELIABLE A

OPERATION AND CARE OF YOUR HIGH-STANDARD PISTOL

DISASSEMBLY: PUSH-BUTTON MODELS

NEVER ATTEMPT TO DISASSEMBLE BEFORE UNLOADING!

1. Remove magazine by pressing catch and sliding magazine down and out of grip.
2. Pull back slide and lock in place by pushing up slide lock lever. At the same time examine gun to make certain no cartridge remains in the chamber.
3. Move safety button upward to ON position. This movement locks hammer and sear, disconnects the trigger and completely separates sear bar from sear. Even if the trigger is pulled accidentally the sear bar cannot reach the sear. This means complete protection for the shooter.

FIGURE 1

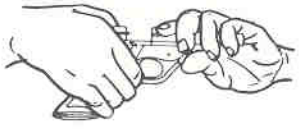
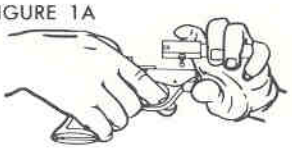


FIGURE 1A



4. Right hand shooters should grasp pistol as shown in Figure 1. (Left hand shooters – reverse position.) Right hand grasps gun with thumb over retracted slide and four fingers under trigger guard around front strap of frame. Place four fingers of left hand over barrel and depress takedown plunger with thumb of left hand. Lift barrel out of its bedding with a straight upward motion. (See Figure 1A.) NOTE: Prolonged shooting tightens the barrel even more firmly in its bedding. If, after extensive shooting, it becomes difficult to remove barrel by thumb pressure alone, press takedown plunger against solid object to remove barrel from frame. In removal of barrel, always have slide held open by slide lock to prevent possible damage to extractor.
5. Pull back locked slide a short distance to release slide lock and ease slide forward off the frame.
6. If it is desired to uncock hammer, after disassembly of barrel and slide, move safety button down to OFF position. Then press thumb firmly against top of the hammer, pull gradually against trigger and ease hammer forward. It is not recommended to allow the hammer to snap forward when the gun is disassembled. *When removing right-hand grip, be careful not to lose Slide Lock Spring (see part number 1255 on front page illustration).*

ASSEMBLY AND LOADING:

1. Cock hammer by thumb pressure if it has been uncocked during disassembly.
2. Replace slide by lining up with grooves on frame. Retract slide to most rearward position and lock in place by pushing up slide lock lever. Now grasp frame and slide as in Figure 1 with right hand. Grasp barrel with left hand. Depress takedown plunger with thumb and seat barrel firmly in frame. Release takedown plunger and allow to snap forward. Make certain that barrel is firmly locked in frame. After the barrel is replaced in the frame, always snap the slide a few times against the barrel to securely seat the barrel lock plunger.
3. Push safety upward into ON position.
4. Load magazine by grasping as shown in Figure 2, and gradually depress the magazine button as each cartridge is inserted – RIM END FIRST – through the front.

HIGH-STANDARD PISTOLS ARE FACTORY TESTED WITH ALL STANDARD BRANDS OF AMMUNITION.

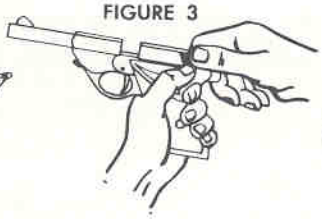
5. Replace magazine into grip of pistol and push up until magazine catch snaps in place.
6. Grasp pistol in one hand and with the other pull the slide as far back as it will go. See Figure 3. Release slide and it will strip a cartridge from magazine and feed it into barrel chamber. Gun is now ready to fire by releasing safety and pulling trigger.

THIS IS A SEMI-AUTOMATIC PISTOL AND TEN SUCCESSIVE SHOTS MAY BE FIRED BY SIMPLY PULLING THE TRIGGER FOR EACH SHOT.

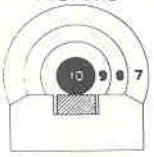
7. Make gun safe. ALWAYS CARRY PISTOL WITH SAFETY ON – UNTIL READY TO USE. The safety is located at an accessible thumb-tip position so that it may be easily released when pistol is pointed at target. When loading a single cartridge into chamber, be sure slide is locked in open position with slide lock. Because slide lock lever is designed for easy release, it is recommended that slide also be held by hand.

FIGURE 2

FIGURE 3



CORRECT SIGHT PICTURE



CARE AND MAINTENANCE:

1. If, after extensive shooting, cleaning becomes necessary, the use of kerosene or any other good cleaning solution is recommended.
2. In cleaning the muzzle, an old toothbrush or similar brush should be used. If mud or foreign matter should enter the bore, a stiff bristle brush or copper wire brush for .22 caliber guns should be used. After brush has removed all mud and foreign matter, the bore should be swabbed with flannel patches attached to a .22 caliber cleaning rod. Patches should be moistened with a good gun oil and the swabbing of the bore should be continued until the patches come out clean. IT IS STRONGLY EMPHASIZED THAT THE BORE RARELY REQUIRES CLEANING EXCEPT FOR THE PRESENCE OF MUD OR FOREIGN MATTER.
3. It is recommended that the magazine be completely immersed in kerosene every 500 to 800 rounds. (Make certain that there is no water in the container. Where kerosene is stored in open containers atmospheric moisture sometimes accumulates in the bottom of the container. Thus parts are actually being immersed in water and not kerosene.) Remember, a dirty magazine may prevent a cartridge from rising fast enough, so that the slide may close on an empty chamber.
4. A few drops of light-bodied oil should be put into the action from time to time. When this is done, it is suggested the slide be removed for better dispersion.
5. Before first firing the gun, make certain that the bore is clean and free from any obstruction. If the bore has been filled with grease for extended storage, all grease should be removed before shooting by swabbing out the bore with a .22 caliber bore-cleaning tool. Also remove any excessive accumulation of oil from inside of the barrel.
6. The entire gun should be wiped dry of kerosene or cleaning solution with a clean absorbent cloth and the surfaces should be wiped with a lightly-oiled patch.
7. For best results in rust prevention only gun oils containing silicone should be used.
8. Avoid using heavy-bodied oils. No animal or vegetable oils should ever be used on guns.
9. If the gun is used in climates where extreme cold prevails, powdered graphite should be substituted for oil in lubricating the internal mechanism. In moist climates the gun should be cleaned more frequently and preferably stored in a container treated with silicone to prevent rust.

The pistols are sighted in at approximately a 50-foot range. If lateral adjustment is desired because of individual preferences in sighting or holding, tap the rear sight gently, using a brass or plastic hammer. Move the rear sight in the direction you want the point of impact to move.

"THE SHARPSHOOTER" is equipped with an ultra-modern micrometer rear sight with oversize, easily adjustable windage and elevation knobs. A positive sighting system with audible clicks and dependable calibrations. Extra-wide, square-notch leaf plus undercut frontblade with serrated ramp give the sharpest picture under all range conditions.

To elevate the point of impact (gun shooting low) turn the elevation adjustment screw in a counterclockwise direction. This screw is located on the top of the rear sight leaf.

To move point of impact to the right (gun shooting left), turn windage adjustment screw in a clockwise direction. This screw is located on the right side of the rear sight base. For easy reference for any desired setting, both windage and elevation screw knobs are clearly indexed with distinct, legible figures and calibrations. Sight leaf shows direction of desired movements. For each turn of micrometer screws there are 10 calibrations—each calibration marked by a definite click.

USE A DIME OR STABILIZER CLEANING TOOL AS A SCREWDRIVER WHEN MAKING SIGHT ADJUSTMENTS.

DRY FIRING:

In dry firing the pistol in practice, it is best to first insert a dummy cartridge or fired case into the chamber. This will prevent damage to the firing pin and the barrel.

THESE GUNS WILL FIRE REGULAR OR HI-VELOCITY .22 L.R. CALIBER AMMO.

FOR TOP PERFORMANCE: Clean magazine with kerosene or other dependable solvent after every 300 rounds.

VICE. WE MAINTAIN A SERVICE DEPARTMENT WHICH WILL PROMPTLY GIVE YOU ADVICE AND SERVICE.